



PRODUCT DATA SHEET

No-Clean Cored Solder

January, 2008

DESCRIPTION

- ◆ **IF14Sn63** No-Clean cored solder was designed to provide **fast wetting** with minimal amount of flux residue. Residues can be brushed off with a dry brush "**no solvents or cleaning liquids required**". Its flux core is based on the highly successful IF2005Mz liquid flux technology. Made from metals that meet or exceed the QQS-S-571 requirements for impurity levels. IF14 meets Bellcore specifications (test results available upon request). Classified as type **RELO** under IPC J-STD-004.
- ◆ **IF14Sn63** is supplied in a 63/37 alloy. Standard diameters are listed below.
- ◆ **IF14Sn63** is manufactured to **very high** standards which assures the user of consistent performance within each roll and roll-to-roll. The use of "state of the art" equipment also assures an even wind on each roll, thus minimizing costly core solder-tangles with automatic dispensers.

PHYSICAL PROPERTIES

Standard alloy	Sn63/Pb37	
Melting Point	362°F	183°C
Standard roll size	1.1lbs.	500gr.
Standard diameters and part No.	146315 .015" 146320 .020" 146330 .030" 146340 .040" 146362 .062"	0.35mm 0.5 mm 0.7 mm 1.0 mm 1.5 mm
Flux percentage	1.4 - 2.0%	
IPC J-STD-004	RELO	

SAFETY **IF14Sn63** as all standard electronic alloys contains lead. See the Material Safety Data Sheet for the appropriate safety procedures.

PACKAGING **IF14Sn63** is supplied on 500 Gr. - 1.1 lb. spools in a box of 12. except .015" diameter rolls are supplied on .22 lb. - 100 Gr. spools.

STORAGE **IF14Sn63** is recommended to be stored at temperatures no higher than 30°C - 85°F. Under those conditions there is no deterioration of the product quality and performance.

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The information contained herein is offered free of charge for use by technically qualified personnel at their discretion and risk. All information and recommendations contained herein are based on test and data which we believe to be reliable, but the accuracy or completeness is not guaranteed and no warranty of any kind is made with respect hereto.

Manufactured By:
Interflux USA, Inc.
2914 Ladybird Lane
Dallas, TX 75220

Tel: 214-350-5565
Toll Free: 800-843-3589
Fax: 214-350-9713

www.interfluxusa.com